











Data Sheet



PRIMER UHT PU W-50

	Product description	Primer PU 2K. Quick drying and good Sanding. The product is easy to apply, has good rellenging power and excellent adhesion when applied over Wash Primer. Suitable for general and partial automotive refinish in a short time.	
	Voc	<250g/l	Yield 12- 17 m ² /L 40 µm
	Mixing ratio	- 4 Parts A - 1 Part B	
	Hardener	Hardener UHT 5557 low temperature Hardener UHT 5556 intermediary Hardener UHT 5558 high temperature	
	Thinner	Diluent 5870 intermediary Diluent 5860 low temperature Diluent 5880 high temperature Use: 10-20%	
	Application Viscosity	18 - 22s CF4 25° C	Pot-life 1 hour
	Spray Gun	1,8mm	40 - 50 psi
	Flash Off 25°C 77°F	5 - 10 minutes	
	Numbers of Coats	2 - 3 passes	- 1 pass = 35 - 45 µm
	Drying 10°C 50°F Drying 25°C 77°F Drying 60°C 140F°	Touch 15 minutes - Handling 40 minutes - Sanding 4-5 hours Touch 10 minutes - Handling 30 minutos - Sanding 4 hours Sanding 20 – 30 minutes	
	Infra-red short wave	30 minutes 1 meters.	

- Make a good degreasing before to be repainted;
- Avoid excessive weights;
- Cleaning of application materials with acrylic / polyurethane thinner;
- Paint over wash primer is recommended for better adhesion on ferrous and non-ferrous substrates;

The technical information is the result of our experience. We guarantee the quality of the product, however, if the conditions of use are not under our control, we cannot assume any responsibility for the results obtained.